

STANTON

Installation Instructions for Handmade Viscose Products

(revised 06/16/2015)

- **IMPORTANT BEFORE CUTTING:** The carpet should be visually inspected for any defect or flaw. The carpet should be checked against the shipping papers, labels, and store sample to ensure it is the correct pattern, color, and size. Any noted defect of discrepancy should be immediately reported to the Stanton Claims Department.
- Carpet should be allowed to acclimate to room conditions at least 24 hours before installation. Ideally, the temperature should be between 65 – 95 degrees F (18 – 35 C). Extreme variances in temperature can cause difficulties during installation.
- It is the owner or general contractor's responsibility to check concrete subfloors for excessive levels of alkaline and for moisture. According to CRI guidelines, the recommended pH is between 5 and 9. Readings greater than 9 will result in adhesive failure. Moisture levels can be checked by a calcium chloride testing kit. Readings between 3 – 5 pounds are in the acceptable range.
- Stanton's recommended pad or cushion is 40 oz. synthetic felt pad or a flat rubber pad with minimum density of 18 pounds.
- The cushion should be attached to the floor, making sure that all cushion seams fall perpendicular to carpet seams.
- Stanton requires architectural tackless or double rows of 1" tackless. Strips should be placed ¼" from the walls.
- All cut edges (seams, transitions, openings) should be sealed with a premium latex seam sealer to avoid unraveling and fraying. Seam sealer is required on both stretch-in and glue-down installations.
- Stanton recommends premium 6" seaming tape to attain a good bond at seam areas and to avoid seam peaking.
- To assure a strong seam on handmade products with Monk's cloth covering the secondary backing; construct the seam as follows:
 - (i) **Cut back and remove the Monk's cloth 3 ¼" from the edge to be seamed.**
 - (ii) **Seal both of the edges to be seamed.**
 - (iii) **Join the edges to be seamed with the seaming tape and seaming iron.****This procedure ensures that the thermoplastic adheres to the carpet, resulting in a stronger bond**
- Seams on patterned carpet should be marked from the face by making slits in the appropriate place in the pattern then cut from the back using a straight edge. When there is no pattern and it is not possible to mark or cut from the face seams should be cut from the back using a straight edge. Use a cushion back cutter to trim seam edges. All seams should be sealed.
- Conventional seaming irons should be set no higher than 2.5 and adjusted as needed to avoid burned or distorted seams. A non-heat conductive weight should be used to smooth the seam. Star tractors are not recommended.
- Direct gluedown and double glue installations require premium adhesives. Follow the adhesive supplier's recommendation on trowel size and pad requirements for double glued installs. In both procedures, the adhesive must be given proper open time and allowed to set up. It should be stringy or tacky before laying in the carpet. The carpet should never be laid in wet adhesive.



Divisions of Stanton: Stanton Carpet, Royal Dutch Carpets & Stanton Rug Company
Corporate Headquarters: 211 Robbins Lane • Syosset, NY 11791 • 516-822-5878 • Fax 516-933-8890
Customer Service/Distribution Center: 300 Union Grove Road • Calhoun, GA 30701 • 706-624-9385 • Fax 706-624-9247

S T A N T O N

- Seams on patterned carpet should be matched in the center of the seam first and then stretched to match from the center outward to both sides. Trimming of pile may be necessary to balance seams. This is not a defect, as this is a handmade product. No seams are invisible; consumer expectation should be realistic.
- Whether tackless or gluedown, the installation should conform to all CRI 105 or CRI 106 guidelines.
- Use knee kicker for positioning the carpet only, being careful with the amount of pressure since it is a handmade product. Stretch evenly across the length and width with a power stretcher or power head, again using caution.
- Please contact Stanton's Technical Department at 706.624.9385 with any questions or concerns.



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